

## Declaration of manufacturer Mechanical gears

Series	412F7
Test Lab / Client	Gerhard Geiger GmbH & Co., Schleifmühle 6,
	74321 Bietigheim-Bissingen, Germany
Standard	DIN EN 14203 (D) July 2004, Blinds and shutters – Capability for use of
	gears with crank handle - Requirements and test methods

Test data

Familiy of products	Folding arm awning (EN 13561)				
Gear type	Beve	l gear		Reduction ratio i	4,4:1
Torque M <sub>S</sub> [Nm]	16			Efficiency η (M <sub>s</sub> )	0,61
Only for folding arm awnings	•				
Torque 90% of travel M <sub>SN</sub> [Nm] 14,40		14,40	Torq	ue 10% of travel M <sub>SP</sub> [Nm]	29,50

Test results				
Forced operation test carried o	ut			
Test effort P <sub>F</sub> [N]	120 (21,6 Nm) (Working radius 0,18 m)			
Cycles	35	Passed	YES	

## This gear series is in conformity with the requirements of the directive DIN EN 14203 dated July 2004

## Divergence from the norm:

Due to the strong thermal load at the test rig, the outflow of tiny amounts of lubricants is unavoidable.

Hour live burge

Hans-Michael Dangel (General Management)

Bietigheim-Bissingen, 08.12.2009